



# GULF METALWORKING FLUIDS

your local global brand

## GULF S-DRAW XP

*High Quality low viscosity forming and punching oil*

### Description

GULF S-DRAW XP is a high performance, low viscosity neat metal forming lubricant containing high levels of EP additives designed to prolong tool life and enhance surface finish.

### Benefits

**Excellent lubricity**

**Outstanding EP performance**

**Operator friendly**

**Minimal residue**

**Very economical**

**Excellent surface finish**

**Enhanced tool-life**

**Low odour**

**Suitable for highly arduous applications, including stainless steel**

**Low foam, low mist**

### Typical Physical Properties

Appearance	Clear yellow fluid
Specific Gravity	~0.95 @ 20°C
Foaming Tendency	Low
Viscosity at 40°C	5.0 cSt
Lubricity	High
Flash Point	> 80 C
Usage Concentration	As supplied

### Application

**GULF S-DRAW XP is suitable for difficult metal forming and punching applications on a wide variety of ferrous and non-ferrous metals where a low viscosity, highly penetrating fluid is desirable. GULF S-DRAW XP can top-up all common neat metalworking fluids without adverse effect.**

### Storage:

- Store in a cool, well ventilated area
- Store inside, ideally between 10°C and 30°C
- Store away from direct heat and frost
- Shelf life 12 months from the date of manufacture
- Avoid water collecting on the barrel top

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