



# GULF METALWORKING FLUIDS

your local global brand

## GULFCUT EDM 2

*High quality EDM Fluid*

### Description

Gulfcut EDM 2 is a very low viscosity high performance EDM fluid, which provides superior performance and excellent surface finish, with effective flushing ability.

### Performance Benefits

Low viscosity	Excellent surface finish
Good detergency	Good flushing
Cost effective	Very economical in-use
Highly treated	Long service life.

### Recommended Applications

**GULFCUT EDM2 is suitable for Electro discharge machining of all common materials. It is a finishing grade with superior surface finish.**

**GULFCUT EDM2 is can top-up all common EDM fluids without adverse effect.**

### Typical Physical Properties

Appearance	Clear fluid
Specific Gravity	~0.80 @ 20°C
Foaming Tendency	Low
Viscosity at 40°C	2 cSt
Flash Point	75°C
Anti-oxidation	Good
Chlorine (elemental)	Nil
Sulphur (active)	Nil
Usage Concentration	As supplied

### Storage:

- Store in a cool, well ventilated area
- Store inside, ideally between 10°C and 30°C
- Store away from direct heat and frost
- Shelf life 12 months from the date of manufacture
- Avoid water collecting on the barrel top

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