



# GULF METALWORKING FLUIDS

your local global brand

## GULFCUT DTR FLUID

*Concentrated high viscosity neat cutting oil concentrate*

### Description

GULFCUT DTR FLUID is a concentrated neat cutting fluid containing extreme pressure additives for heavy duty machining and for use in reaming, tapping, drilling and other metal cutting operations. GULFCUT DTR FLUID is a highly versatile neat oil which is suitable for ferrous metals including hardened steels, and also titanium and nimonics. This product significantly reduces friction giving superb cutting performance. Due to the nature of the active extreme pressure additives this product may stain yellow metals.

### Performance Benefits

- Single product for multiple formulations
- Excellent cutting performance
- Low odour
- Contains High Level of Chlorine EP additive and Active Sulphur
- Contains anti-oxidation additives
- Increased Tool Life

### Recommended Usage Instructions

GULF DTR FLUID is applied straight to the cutting operation. When used as mineral cutting oil reinforcement, add between 1 and 5 parts of GULFCUT DTR FLUID to 100 parts of neat mineral cutting oil.

### Typical Physical Properties

Appearance	Brown Fluid
SG (15.6 °C)	1.11
Kinematic Viscosity @ 40°C, cSt	75
Odour	mild
Chlorine Content	33%
Sulphur Type	Active

### Storage:

- Store in a cool, well ventilated area
- Store inside, ideally between 10°C and 30°C
- Store away from direct heat and frost
- Shelf life 12 months from the date of manufacture
- Avoid water collecting on the barrel top

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