



GULF METALWORKING FLUIDS

your local global brand

GULFCUT 79-UD

High quality medium viscosity heavy duty neat cutting oil for ferrous metals

Description

A high performance metalworking oil designed to promote tool life and enhance surface finish on difficult to machine materials. It comprises of high quality base oils and a synergistic blend of fatty, sulphurised and chlorinated extreme pressure performance additives, blended to an optimum viscosity. Gulfcut 79-UD is suitable for use on all ferrous materials including high alloy and stainless steels and titanium. This product is not suitable for yellow metals because of the active nature of the EP additives.

Benefits

- | | |
|-------------------------------------|---------------------------------|
| Y Excellent lubricity | Y Excellent surface finish |
| Y Excellent EP performance | Y Enhanced tool-life |
| Y Suitable for difficult operations | Y Very economical in-use |
| Y Operator friendly | Y Suitable for difficult alloys |

Suitability

Gulfcut 79-UD is suitable for a wide variety of metalworking operations including tapping, thread rolling and gear cutting.

Gulfcut 79-UD can top-up all common ferrous neat metalworking fluids without adverse effect.

Typical Physical Properties

Appearance	Clear brown fluid
Specific Gravity	~0.90 @ 20°C
Foaming Tendency	Low
Viscosity at 40°C	24 cSt
Lubricity	Very High
Usage Concentration	As supplied

Storage:

- Store in a cool, well ventilated area
- Store inside, ideally between 10°C and 30°C
- Store away from direct heat and frost
- Shelf life 12 months from the date of manufacture
- Avoid water collecting on the barrel top

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