



GULF METALWORKING FLUIDS

your local global brand

GULFCUT 76-UA

High performance low viscosity broaching, tapping, reaming and threading oil

Description

Gulfcut 76-UA is a high performance low viscosity neat cutting fluid, suitable for general purpose light, medium and heavy duty machining that is also suitable for tapping, reaming, threading and horizontal and vertical broaching. The product gives superior surface finish and tool-life.

Suitability

GULFCUT 76-UA is suitable for the machining of ferrous and non-ferrous alloys, including modern aerospace type materials. It is also non-staining on yellow metals

Benefits

- Excellent lubricity
- Excellent EP Performance.
- Cost effective
- Highly treated
- Excellent surface finish
- Enhanced Tool-life
- Very economical in-use
- Suitable for difficult alloys

Typical Physical Properties

Appearance	Brown fluid
Specific Gravity	~0.95 @ 20 °C
Foaming Tendency	Low
Viscosity at 40 °C	15 cSt
Lubricity	Very High
Extreme Pressure	Very High
Usage Concentration	As supplied

Application

GULFCUT 76-UA can top-up all common neat metalworking fluids without adverse effect.

Storage:

- Store in a cool, well ventilated area
- Store inside, ideally between 10°C and 30°C
- Store away from direct heat and frost
- Shelf life 12 months from the date of manufacture
- Avoid water collecting on the barrel top

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