



# GULF METALWORKING FLUIDS

your local global brand

## GULF CASCADE ANTIFOAM ADDITIVE

*Fast acting Antifoam additive for soluble coolants*

### Description

Gulf Antifoam Additive is a highly active antifoam emulsion containing dimethyl polysiloxane.

Gulf Cascade Antifoam Additive is normally used as supplied as a sump side additive to keep foaming metalworking fluids under control. Very little is required to provide a noticeable improvement (0.0075%) (35mls per 100 gallons / 450 litres of emulsion). Generally speaking, Antifoam Additive can be added at the rate of 5 litre bottle capful at a time for the desired effect.

Where very small quantities are to be added, pre-dilution with soft or distilled cold water is recommended.

### Features & Benefits

- Y Very economical
- Y Oil free – clean and pleasant to use
- Y Highly effective foam suppressant
- Y Hazard Label Free
- Y Non corrosive
- Y Ready for use – no mixing required

### Typical Physical Properties

Appearance	White liquid
Density @ 20C	0.99
pH	8.4

### Storage:

- Store in a cool, well ventilated area
- Store inside, ideally between 10°C and 30°C
- Store away from direct heat and frost
- Shelf life 12 months from the date of manufacture
- Avoid water collecting on the barrel top

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